Claims

- An adhesive sheet composed of a thermoplastic and optionally one or more resins, wherein
- 5 a) the adhesive system has a softening temperature of greater than 65°C and less than 125°C.
 - b) a melt flow index (ISO 1133) of greater than 3 and less than 100 cm³/10 minutes,
 - c) a storage modulus G' at 23°C, as measured by test method A, of greater than 10⁷ Pas.
- d) a loss modulus G" at 23°C, as measured by test method A, of greater than 10⁶ Pas.
 - e) and a crossover, as measured by test method A, of less than 125°C.
- The adhesive sheet of claim 1, characterized in that the layer thickness is between 10
 and 100 μm, with particular preference between 30 and 80 μm.
 - 3. The adhesive sheet of at least one of the preceding claims, characterized in that thermoplastics used are with particular preference copolyamides, polyethyl-vinyl acetates, polyvinyl acetates, polyolefins, polyurethanes, and copolyesters.

20

30

- 4. The adhesive sheet of at least one of the preceding claims, characterized in that reactive resin used comprises epoxy resins, and/or phenolic resins and/or novolak resins.
- 25 5. The use of an adhesive sheet of any one of the above claims for bonding chip modules in card bodies.
 - The use of an adhesive sheet of any one of the above claims for bonding polyimide-, polyester or epoxy-based chip modules and on PVC, ABS, PET, PC, PP or PE card bodies.
 - 7. A method for producing a heat-activable adhesive tape, characterized in that an adhesive sheet of claims 1 to 4 is coated onto a release paper or a release film.